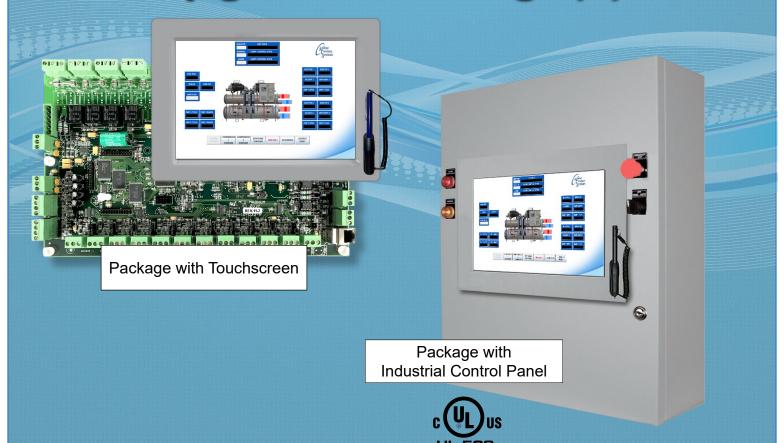


## MCS Total Solutions for all your Control Needs

# Turbocor TT Chiller Upgrade Package(s)



This brochure describes a standard upgrade package for the Turbocor series chillers. Each control upgrade installation is unique. It may be necessary to add additional options to the standard upgrade as described in this brochure.

Fill out the brief questionnaire in the back of this brochure and forward to your sales representative for an estimate.



#### **Package with Industrial Control Panel**

#### Concerns:

- · Old controls failed
- Wanted controls that were easier to understand and greater reliability, plus better and clear information

#### Equipment:

- Smardt and other brands Water Cooled Chillers
- One to Four Turbocor Compressors
- · One to Four Staging Valves
- Load balancing EXV control
- Modulating condenser water valve

#### Steps Taken:

- · Remove existing controls
- · Install MCS controls
- · Reprogram Turbocor boards for communication
- Provide on-site training and support for contractor to better understand MCS controls.

#### Results:

One Smardt Turbocor Chiller upgraded with MCS controls and one satisfied customer who is very happy with all the information and data available compared to the competitor's controls.









## MCS MAGNUM with TOUCHSCREEN



Part # MCS-MAGNUM-15.4-12

#### **Description**

The MCS-MAGNUM-15.4-12 consists of a MCS-MAGNUM controller along with a Touchscreen 15.4 in display.

The MCS-TOUCH-15.4 capacitive touchscreen interface designed to simplify user access with the MCS-Magnum and MicroMag utilizing MCS-Connect to provide both graphics and service mode access to technicians. Input method: Finger, Stylus or \*Glove.

Highly accurate and does not require calibration - easy to clean glass surface. Works outdoors, bright screen, water resistant, Exceptional Optics - 1280x800 resolution, sharp and vibrant images.

MCS-TOUCH-15.4 comes preloaded with the MCS-CONNECT program that allows you to view the 'unit's status', 'extended history', 'alerts', 'alarms', setpoints, and more, all in a user-friendly graphic format. The **MCS-TOUCH-15.4**-12 can connect up to 60 MCS controllers and supports RS485 or Ethernet networking.

The MCS-MAGNUM-N is a durable microprocessor based controller designed for the hostile environments in the HVAC/R industry. It is designed to be the primary manager of the package it is controlling. The Magnum provides flexibility with setpoints and control options that can be selected prior to commissioning a system or when the unit is live and functioning. Displays, alarms and other interfaces are accomplished in a clear and simple language that informs the user as to the status of the controller.

The MCS-MAGNUM-N is a UL Recognized Component under UL File #169780 and also ROHS compliant.

Complementing the Magnum micro controller are a variety of MCS expansion boards.

### **Packaging**

MCS-SHIELDWIRE-GROUNDING multi-terminal splicing connector with 9"- 16 awg wire with ring terminal (package of 2).



### **Specifications**

#### **MCS-Magnum Controller**

| Dimensions             | 12.0"w, 8.0"h, 2.0"d             |
|------------------------|----------------------------------|
| Mounting Holes         | Mounts on a backplane utilizing  |
|                        | 8 through-hole studs             |
|                        | 40°F to +158°F (-40°C to +70°C)  |
| Operating Humidity     |                                  |
| Storage Temperature    | 40°F to +158°F (-40°C to +70°C)  |
| Microprocessor         | Zilog eZ80 Acclaim! @ 50mhz      |
| Sensor Inputs (SI)     | 12 inputs 0-5vdc (10-bit A/D)    |
| Digital Inputs         | 4 inputs 0 or 5vdc only          |
|                        | 10 outputs 6.3amps @ 230vac      |
| Analog Outputs (AO)    |                                  |
| Printed Circuit Board  | Six layer with separate power    |
|                        | and ground planes                |
| Input Power (Standard) | +12vdc power in board from       |
|                        | 95-265vac switching power supply |
|                        | 77°F (25°C) ambient, 20VA max    |
| MCS-I/O Comm Port      |                                  |
| RS-485 Comm Port       |                                  |
| Ethernet               |                                  |
| Real Time Clock        | Battery backup                   |
| Power Detection        | Automatic power fail reset       |
|                        |                                  |

#### **MCS-TOUCH-15.4 - Capacitive Touchscreen**

| Dimensions          | 17"L x 12.11"W x 2"H                |
|---------------------|-------------------------------------|
| LCD Screen          | 15.4" (16:10 Diagonal)              |
|                     | 1280 x 800 Resolution               |
|                     | 5-Wire resistive touch w/Stylus pen |
| Gasket              | HT800 Cellular Silicone             |
|                     | NEMA 4 IP66 rated                   |
|                     | Glare/Anti-Reflection ≤1.5%         |
|                     | 22°F to 176°F (-30°C to +80°C)      |
|                     | 90 %RH (Non Condensing)             |
|                     | 22°F to 176°F (-30°C to +80°C)      |
| Motherboard-Rev 4.0 | Freescale i.MX6 Dual Core 800mhz    |
|                     | 2Gb of 512mhz DDR3 RAM memory       |
|                     | 16Gb of eMMC Flash memory           |
|                     | 10m/100m/1G Ethernet                |
|                     | 1 Micro-SD Slots                    |
|                     | 2 USB Host 2.0                      |
|                     | Real Time Clock (RTC) w/ Battery    |
|                     | 3 RS485 communication ports         |
|                     | •                                   |

Touchscreen Surface......... UV Degradation Protection

#### **Parts Included**

90W 12VDC Power Supply

Input Voltage: 88 VAC to 264 VAC Output Voltage: 12 VDC @ 7.5 Amps Input Current: 3 A / 115 AC - 1.6 A / 230AC

Output Rated Current: 7.5A

Size: 2.76" x 3.54" x 2.14 (W\*H\*D) (70\*90\*54.5mm)

- 7ft CAT 5e Crossover Patch Cord, Orange
- Kit of (8) #6 x 1" Phillips Pan head Zinc Plated Steel Screws

## MCS Industrial Control Panel



MCS-MAGNUM-MLB-15.4-12\*

#### **Description**

The MCS-MAGNUM-MLB-15.4-12 Industrial Control Panel is made of powder coated aluminum for durability and longevity. A left hand swing door is mounted with three eight-inch hinges for strength. A key lock is provided for security on the door while still giving easy access of the display. This panel is intended for use in an environment protected from the weather.

The MCS-TOUCH-15.4 capacitive touchscreen interface designed to simplify user access with the MCS-Magnum and MicroMag utilizing MCS-Connect to provide both graphics and service mode access to technicians. Input method: Finger, Stylus or \*\*Glove.

Highly accurate and does not require calibration - easy to clean glass surface. Works outdoors, bright screen, water resistant, Exceptional Optics - 1280x800 resolution, sharp and vibrant images.

MCS-TOUCH-15.4 comes preloaded with the MCS-CONNECT program that allows you to view the 'unit's status', 'extended history', 'alerts', 'alarms', setpoints, and more, all in a user-friendly graphic format. The **MCS-TOUCH-15.4**-12 can connect up to 60 MCS controllers and supports RS485 or Ethernet networking.

Power is supplied using a MCS-12V power supply.

Panel includes the following; 20A, and a 5A Single-Pole Circuit Breaker, a 5 port 10/100/1000 Ethernet Workgroup Switch Industrial rated, Red Alarm Indicator, Yellow Warning Indicator, Emergency Stop Switch and 3 Position Run/Stop Selector Switch.

There is also an electrical outlet for laptop plug-in power at the panel.

**SHIELDWIRE-GROUNDING multi-terminal connectors** are included to eliminate stray electrical current, thereby helping to reduce line noise form the sensors to the controller.

This panel is intended for use in an environment protected from the weather.

#### **Specifications**

Certification.....UL508A

#### NEMA Rating - Type 1 Control Panel- IP20 Rating

Enclosure is intended for indoor use primarily to provide a degree of protection against contact with the enclosed equipment and is not protected from liquids.

#### Industrial Control Panel

| Dimensions   |
|--|
| Mounting Holes Mounts with four pre drilled              |
| 15/32" holes   |
| Rated Voltage (Standard) 120VAC or 230VAC                |
| 'Phase / Frequency 1 Phase / 60Hz                        |
| Full Load Current(approx) 40A at 120VAC or 20A at 240VAC |

Short Circuit Current Rating . 10kA

#### **Temp. Range for Control Panel & Touch Screen**

| Operating Temperature | 4°F to 158°F (-20°C to 70°C) |
|-----------------------|------------------------------|
| Operating Humidity    |                              |
| Storage Temperature   | 4°F to 158°F (-20°C to 70°C) |

#### **MCS-MAGNUM Controller**

| <u></u>                | <u> </u>                       |
|------------------------|--------------------------------|
| Microprocessor         | Zilog eZ80 Acclaim! @ 50mhz    |
| Sensor Inputs (SI)     | 12 inputs 0-5vdc (10-bit A/D)  |
| Digital Inputs         | 4 inputs 0 or 5vdc only        |
| Relay Outputs (RO)     | 10 outputs 6.3amps @ 230vac    |
| Analog Outputs (AÓ)    | 4 outputs 0-10vdc              |
| Printed Circuit Board  | Six layer with separate power  |
|                        | and ground planes              |
| Input Power (Standard) | .12 vdc Regulated Power Supply |
| Minimum (Brown in)     |                                |
| Amp Draw (Loaded)      | .857.0 mA                      |
| MCS-I/O Comm Port      | 1 @ 38,400 baud                |
| RS-485 Comm Port       | 1 @ 19,200 baud                |
| Ethernet               | 10/100 Mbps Ethernet           |
| Real Time Clock        | Battery backup                 |
| Power Detection        | Automatic power fail reset     |

#### **MCS-SI-BASE Expansion Board**

| Sensor Inputs (SI)  | 16 inputs 0-5vdc (10-bit A/D) |
|---------------------|-------------------------------|
| Analog Outputs (AO) | 4 outputs 0-10vdc             |
|                     | 1 @ 38,400 baud               |

#### MCS-TOUCH-15.4 - Capacitive Touchscreen

Crossover Cable (orange).. can be used for connecting MCS Touchscreen direct to MCS-MAGNUM or to a Laptop

<sup>\*</sup> The glove needs to have a conductive fabric or material to work with cap touchscreens.

# MCS Industrial Control Panel

## MCS-MAGNUM-N-12



The MCS-MAGNUM-N-12 is a durable microprocessor based controller designed for the hostile environments in the HVAC/R industry. It is designed to be the primary manager of the package it is controlling.

The Magnum provides flexibility with set points and control options that can be selected prior to commissioning a system or when the unit is live and functioning. The TouchScreen and MCS-CONNECT provide a clear and simple language that informs the user as to the status of the controller.

## **Touchscreen**

The MCS-TOUCH-15.4 capacitive touchscreen interface designed to simplify user access with the MCS-Magnum and MicroMag utilizing MCS-Connect to provide both graphics and service mode access to technicians. Input method: Finger, Stylus or \*Glove.

Highly accurate and does not require calibration - easy to clean glass surface. Works outdoors, bright screen, water resistant, exceptional Optics - 1280x800 resolution, sharp and vibrant images.

MCS-TOUCH-15.4 comes preloaded with the MCS-CONNECT program that allows you to view the 'unit's status', 'extended history', 'alerts', 'alarms', setpoints, and more, all in a user-friendly graphic format. The **MCS-TOUCH-15.4**-12 can connect up to 60 MCS controllers and supports RS485 or Ethernet networking.

#### Standard screens include:

- System Overview Screen
- · Compressor Overview Screen
- · Evaporator/Condenser Overview Screen
- Documents



SYSTEM OVERVIEW



COMPRESSOR OVERVIEW



EVAPORATOR CONDENSER OVERVIEW SCREEN



OPTIONAL 'GRAPHS OVERVIEW SCREEN IN REAL TIME'

## MCS-SI-BASE

The MCS-SI-BASE provides a flexible and cost effective way to allow sensor input and analog output expansion for the MCS MAGNUM. Each MCS-SI-BASE has a stand-alone microprocessor which communicates with the MCS MAGNUM over the MCS-I/O port at 38,400 baud. All data is check summed with auto error cor-



rection. Because communication is over a RS-485 long distance two-wire differential network transmission system, the MCS-SI-BASE may be located up to 5,000 feet away.

MCS-SI-BASE board can be powered by a 12VDC regulated power supply and has a automatic power fail reset system.



MCS-SI-EXT mounted to MCS-SI-BASE

## MCS-SI-EXT

The MCS-SI-EXT provides a flexible and cost effective way to allow sensor input and analog output expansion for the MCS MAGNUM.

Each MCS-SI-EXT can be paired with a MCS-SI-BASE to double the number of inputs and outputs. Each

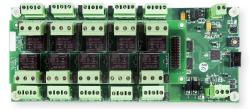
MCS-SI-EXT board is powered by the MCS-SI-BASE board once it is stacked on top.

## MCS-RO-BASE

The MCS-RO-BASE provides a flexible and cost effective way to allow relay output expansion for the MCS-MAGNUM. Each MCS-RO-BASE has a stand-alone microprocessor which communicates with a Magnum/Micromag over the MCS-I/O port at 38,400 baud. All data is check summed with auto error correction.



Because the communication is over a RS-485 long distance two-wire differential network transmission system, the MCS-RO-BASE may be located up to 5,000 feet away. The MCS-RO-BASE board is powered by a 12VDC regulated power supply.



MCS-RO-EXT mounted to MCS-RO-BASE

## MCS-RO-EXT

The MCS-RO-EXT provides a flexible and cost effective way to allow relay output expansion for the MCS MAGNUM.

Each MCS-RO-EXT can be paired with a MCS-RO-BASE to double the number of outputs. MCS-RO-EXT board is powered by the MCS-RO-BASE board once it is stacked on top.

## MCS-PRESSURE TRANSDUCERS

The MCS Pressure Transducers are one of the most economical and durable options on the market for dealing with high-pressure industrial applications.

In addition to being CE and UL approved, MCS transducers are capable of surviving high vibration. They include a cavity built out of solid 17-4 PH stainless steel 1/4" SAE Female Flare fitting & Schrader valve; 7/16-20 UNF pipe thread which creates a leak-proof, all metal sealed system that makes the transducers ideal for use with rugged HVAC environments.



## MCS-T-100 Temp Sensor



An extremely fast acting temperature sensor built for demanding environments. It is ideal for high moisture locations with continuous freeze and thaw cycles. The sensor is potted with a thermally conductive RTV Cure Silicon Adhesive to guarantee durability and response. Its high accuracy allows for interchangeability in the field. The large resistance range allows the use of over 1000' of cable with no noticeable effect. The MCS-T100 sensor has the ability to move from 32°F to 212°F in approximately 10 to 15 seconds.

## MCS-Wells/Tubes

The MCS-WELL was designed to be used with the MCS-T100 temperature sensor, although it has other applications. It is used in the 30HXC series chillers in the chilled water and condenser water lines. It comes prefilled with heat conductive compound to aid in temperature to the sensor.





The **MCS-TUBE** can be epoxied to a discharge or suction line on the 30HXC series chillers in order to obtain temperature readings without the use of a well. It was designed to be used with the MCS-T100 temperature sensor and comes pre-filled with heat conductive compound to aid in transferring temperature to the sensor.

## **MCS-EPOXY**

- Pre measured resins and hardeners in one tube
- Easy to use bonds, seals, plugs, molds and rebuilds
- No special tools needed
- Can even harden under water

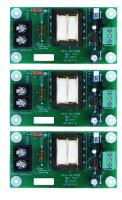


| • | Pressure tested to    | 1300 psi               |
|---|-----------------------|------------------------|
| • | Temperatures up to    | 500 degree F           |
| • | Color                 | Gray                   |
| • | Density               | 15.9 lb/gal (1.9 g/cc) |
| • | Hardness (Shore D)    | 85                     |
| • | Tensile Strength      | 6000 psi               |
| • | Compressive Strength  | 18.000 psi             |
| • | Modulus of Elasticity | 6 x 105 psi            |
| • | Shear Strength        | 700 psi                |

## MCS-VOLTAGE-3PH

The MCS-VOLTAGE-3PH measures AC voltage between 200-600 AC. It is designed to monitor the voltage of each phase of the main input power to the unit. The MCS-VOLTAGE-3PH sensor provides three separate DC voltage outputs that correspond to the AC voltage it is measuring.







## **MCS-PHASE**

The MCS-PHASE is a programmable 3-phase line voltage monitor with 25-fault memory, high temperature LCD display, easy setup and clear diagnostic readout of system faults. The MCS-PHASE was specifically designed to protect motors and other 3-phase loads from premature failure and damage due to common voltage faults such as unbalance, over/under voltage, phase loss, reversal, incorrect sequencing and rapid short cycling.

## MCS-USB-RS485

The MCS-USB-RS485 is a USB to RS485 cable that provides a fast simple way to connect a MCS-MAGNUM to a Laptop or PC.

The MCS-USB-RS485 cable contains a small internal electronic circuit board, which converts USB to RS485 with LED indicators for transmit (TX=Red) and receive (RX=Green).





## MCS-EXV-DRIVER

The MCS-EXV-DRIVER is used for the positioning and control of Sporlan, Alco, Carel, and Danfoss bipolar expansion valves using an analog input of 0-10 VDC (0 VDC = 0% valve opening, 10 VDC = 100% valve opening). The MCS-EXV-DRIVER also supports overdriving on full opened and full closed voltage signals. The display decimal notifies when overdriving by blinking.

# Turbocor TT Typical Options

## MCS-RS-485 EXTENDER

For those installations requiring an RS-485 port to be accessible without the necessity of opening the Control Cabinet door, MCS offers the part shown above.

The MCS-RS-485-EXTENDER mounting plate can mount on the outside of your enclosure and plugs into the RS-485 port on the back of the keypad.

A removable three-position terminal block is provided for easy wiring. to the keypad.



## MCS-SEHI/SERI

The MCS-SEHI/SERI are Electronically Operated Step motor flow control valves, intended for the precise control of liquid refrigerant flow. Synchronized signals to the motor provide discrete angular movement, which translates into precise linear positioning of the valve piston. Valve pistons and ports are uniquely characterized, providing improved flow resolution and performance. The MCS-SEHI/SERI valves are easily interfaced with MCS microprocessor based controllers.





## **BMS GATEWAY**

The MCS-BMS-GATEWAY is a microprocessor based communication device that provides translation from Bacnet IP, Bacnet MSTP, Modbus IP, Lontalk, or Johnson N2 communication interface. Information that can be transmitted includes the status of control points, alarm information, digital inputs, analog inputs or setpoints.

The MCS-BMS-GATEWAY protocol is field selectable by setting jumper on the device. Using **MCS-CONFIG** and the CONFIG files for the MCS-MAGNUM, you can automatically create the CSV files that is required by the MCS-BMS-GATEWAY.

## **Relay Outputs**

| #    | Output Name | Туре        | Description   |
|------|-------------|-------------|---|
| M-1  | SPAREM-1    | Standard    | Relay output not used   |
| M-2  | SPAREM-2    | Standard    | Relay output not used   |
| M-3  | SPAREM-3    | Standard    | Relay output not used   |
| M-4  | SPAREM-4    | Standard    | Relay output not used   |
| M-5  | SPAREM-5    | Standard    | Relay output not used   |
| M-6  | Cmp1I-Lock  | Standard    | Comp 1 J2 Turbocor® Interlock   |
| M-7  | Cmp2I-Lock  | User Logic  | Comp 2 J2 Turbocor® Interlock   |
| M-8  | Cmp3I-Lock  | User Logic  | Comp 3 J2 Turbocor® Interlock   |
| M-9  | Warning     | Standard    | Warning Light: unit is in a safety condition prior to a safety shutdown |
| M10  | Alarm       | Standard    | Alarm Light: unit is in a safety shutdown                               |
| 1-1  | Comp 1      | Step w\ EXV | Compressor 1 Run Enable   |
| 1-2  | SPARE1-2    | Standard    | Relay output not used   |
| 1-3  | SPARE1-3    | Standard    | Relay output not used   |
| 1-4  | SPARE1-4    | Standard    | Relay output not used   |
| 1-5  | SPARE1-5    | Standard    | Relay output not used   |
| 1-6  | SPARE1-6    | Standard    | Relay output not used   |
| 1-7  | SPARE1-7    | Standard    | Relay output not used   |
| 1-8  | SPARE1-8    | Standard    | Relay output not used   |
| 1-9  | SPARE1-9    | Standard    | Relay output not used   |
| 1-10 | SPARE1-10   | Standard    | Relay output not used   |
| 2-1  | Comp 2      | Step w\ EXV | Compressor 2 Run Enable   |
| 2-2  | SPARE2-2    | Standard    | Relay output not used   |
| 2-3  | SPARE2-3    | Standard    | Relay output not used   |
| 2-4  | SPARE2-4    | Standard    | Relay output not used   |
| 2-5  | SPARE2-5    | Standard    | Relay output not used   |
| 2-6  | SPARE2-6    | Standard    | Relay output not used   |
| 2-7  | SPARE2-7    | Standard    | Relay output not used   |
| 2-8  | SPARE2-8    | Standard    | Relay output not used   |
| 2-9  | SPARE2-9    | Standard    | Relay output not used   |
| 2-10 | SPARE2-10   | Standard    | Relay output not used   |
| 3-1  | Comp 3      | Step w\ EXV | Compressor 3 Run Enable   |
| 3-2  | SPARE2-2    | Standard    | Relay output not used   |

### **Relay Outputs**

| #    | Output Name | Type     | Description            |
|------|-------------|----------|------------------------|
| 3-3  | SPARE2-3    | Standard | Relay output not used  |
| 3-4  | SPARE2-4    | Standard | Relay output not used  |
| 3-5  | SPARE2-5    | Standard | Relay output not used  |
| 3-6  | SPARE2-6    | Standard | Relay output not used  |
| 3-7  | SPARE2-7    | Standard | Relay output not used  |
| 3-8  | SPARE2-8    | Standard | Relay output not used  |
| 3-9  | SPARE2-9    | Standard | Relay output not used  |
| 3-10 | SPARE2-10   | Standard | Relay output not used  |
|      |             |          |                        |
| 4-1  | Cmp1Alarm   | Standard | Comp 1 In Alarm Output |
| 4-2  | Cmp2Alarm   | Standard | Comp 2 In Alarm Output |
| 4-3  | Cmp3Alarm   | Standard | Comp 3 In Alarm Output |

#### **Sensor Inputs**

| #   | Output Name | Туре         | Description                          |
|-----|-------------|--------------|--------------------------------------|
| M-1 | ChilWtrIn   | MCST100      | Chilled Water In Temperature         |
| M-2 | ChilWtrOut  | MCST100      | Chilled Water Leaving Temperature    |
| M-3 | CndWtrIn    | MCST100      | Condenser water incoming temperature |
| M-4 | CndWtrOut   | MCST100      | Condenser water leaving temperature  |
| M-5 | CndLevel    | User Defined | Condenser Level Sensor               |
| M-6 | LoPsi SW 1  | DIGITAL      | Mechanical Low Psi Switch Comp 1     |
| M-7 | HiPsi SW 1  | DIGITAL      | Mechanical High Psi Switch Comp 1    |
| M-8 | LoPsi SW 2  | DIGITAL      | Mechanical Low Psi Switch Comp 2     |
| M-9 | HiPsi SW 2  | DIGITAL      | Mechanical High Psi Switch Comp 2    |
| M10 | LoPsi SW 3  | DIGITAL      | Mechanical Low Psi Switch Comp 3     |
| M11 | HiPsi SW 3  | DIGITAL      | Mechanical High Psi Switch Comp 3    |
| M12 | CndFlow     | DIGITAL      | Monitors the condenser flow          |
| M13 | ChwFlow     | DIGITAL      | Monitors the chilled water flow      |
| M14 | Phaseloss   | DIGITAL      | Phase loss: phase imbalance          |
| M15 | Run/Stop    | DIGITAL      | Run/Stop/Hand Switch                 |
| M16 | Emg/Stop    | DIGITAL      | Emergency Stop Switch                |

### **Sensor Inputs**

| #    | Output Name | Туре           | Description                         |
|------|-------------|----------------|-------------------------------------|
| 1-1  | Cmp1 Fault  | Turbocor®Fault | Compressor 1 Fault Message          |
| 1-2  | Ctrl Mode1  | ModbusHex      | Compressor 1 Control Mode           |
| 1-3  | IGV Open%   | MODBUS         | Inlet Guide Vane%-Compressor 1      |
| 1-4  | SuctPsi 1   | MODBUS         | Suction Pressure - Compressor 1     |
| 1-5  | DiscPsi 1   | MODBUS         | Discharge Pressure - Compressor 1   |
| 1-6  | CavityTmp1  | MODBUS         | Cavity Temperature-Compressor 1     |
| 1-7  | InvertTmp1  | MODBUS         | Inverter Temperature-Compressor 1   |
| 1-8  | ChokSpeed1  | MODBUS         | Choke Speed-Compressor 1            |
| 1-9  | SurgSpeed1  | MODBUS         | Surge Speed-Compressor 1            |
| 1-10 | ActSpeed1   | MODBUS         | Actual Speed-Compressor 1           |
| 1-11 | ComPSIRat1  | MODBUS         | Compressor 1 Pressure Ratio         |
| 1-12 | Cmp1Amps    | MODBUS         | Compressor 1 Amperage               |
| 1-13 | M IGV1STPS  | MODBUS         | Inlet Guide Vane Steps-Compressor 1 |
| 1-14 | SPARE1-14   | SPARE          | Sensor input not used               |
| 1-15 | SPARE1-15   | SPARE          | Sensor input not used               |
| 1-16 | SPARE1-16   | SPARE          | Sensor input not used               |
| 2-1  | Cmp2 Fault  | Turbocor®Fault | Compressor 2 Fault Message          |
| 2-2  | Ctrl Mode2  | ModbusHex      | Compressor 2 Control Mode           |
| 2-3  | IGV Open%   | MODBUS         | Inlet Guide Vane%-Compressor 2      |
| 2-4  | SuctPsi 2   | MODBUS         | Suction Pressure - Compressor 2     |
| 2-5  | DiscPsi 2   | MODBUS         | Discharge Pressure - Compressor 2   |
| 2-6  | CavityTmp2  | MODBUS         | Cavity Temperature-Compressor 2     |
| 2-7  | InvertTmp2  | MODBUS         | Inverter Temperature-Compressor 2   |
| 2-8  | ChokSpeed2  | MODBUS         | Choke Speed-Compressor 2            |
| 2-9  | SurgSpeed2  | MODBUS         | Surge Speed-Compressor 2            |
| 2-10 | ActSpeed2   | MODBUS         | Actual Speed-Compressor 2           |
| 2-11 | ComPSIRat2  | MODBUS         | Compressor 2 Pressure Ratio         |
| 2-12 | Cmp2Amps    | MODBUS         | Compressor 2 Amperage               |
| 2-13 | M IGV2STPS  | MODBUS         | Inlet Guide Vane Steps-Compressor 2 |
| 2-14 | SPARE2-14   | SPARE          | Sensor input not used               |
| 2-15 | SPARE2-15   | SPARE          | Sensor input not used               |
| 2-16 | SPARE2-16   | SPARE          | Sensor input not used               |

## **Sensor Inputs**

| #    | Output Name | Туре           | Description                          |  |  |  |
|------|-------------|----------------|--------------------------------------|--|--|--|
| 3-1  | Cmp3 Fault  | Turbocor®Fault | Compressor 3 Fault Message           |  |  |  |
| 3-2  | Ctrl Mode2  | ModbusHex      | Compressor 3 Control Mode            |  |  |  |
| 3-3  | IGV Open%   | MODBUS         | Inlet Guide Vane%-Compressor 3       |  |  |  |
| 3-4  | SuctPsi 2   | MODBUS         | Suction Pressure - Compressor 3      |  |  |  |
| 3-5  | DiscPsi 2   | MODBUS         | Discharge Pressure - Compressor 3    |  |  |  |
| 3-6  | CavityTmp2  | MODBUS         | Cavity Temperature-Compressor 3      |  |  |  |
| 3-7  | InvertTmp2  | MODBUS         | Inverter Temperature-Compressor 3    |  |  |  |
| 3-8  | ChokSpeed2  | MODBUS         | Choke Speed-Compressor 3             |  |  |  |
| 3-9  | SurgSpeed2  | MODBUS         | Surge Speed-Compressor 3             |  |  |  |
| 3-10 | ActSpeed2   | MODBUS         | Actual Speed-Compressor 3            |  |  |  |
| 3-11 | ComPSIRat2  | MODBUS         | Compressor 3 Pressure Ratio          |  |  |  |
| 3-12 | Cmp2Amps    | MODBUS         | Compressor 3 Amperage                |  |  |  |
| 3-13 | M IGV2STPS  | MODBUS         | Inlet Guide Vane Steps-Compressor 3  |  |  |  |
| 3-14 | SPARE2-14   | SPARE          | Sensor input not used                |  |  |  |
| 3-15 | SPARE2-15   | SPARE          | Sensor input not used                |  |  |  |
| 3-16 | SPARE2-16   | SPARE          | Sensor input not used                |  |  |  |
| 4-1  | EvapPsi     | MCS-200        | Evaporator Pressure                  |  |  |  |
| 4-2  | DiscPsi 1   | MCS-500        | Discharge Pressure 1                 |  |  |  |
| 4-3  | DiscPsi 2   | MCS-500        | Discharge Pressure 2                 |  |  |  |
| 4-4  | DiscPsi 3   | MCS-500        | Discharge Pressure 3                 |  |  |  |
| 4-5  | LiqPsi      | MCS-500        | Liquid Pressure                      |  |  |  |
| 4-6  | SuctTmp 1   | MCST100        | Suction Temperature - Compressor 1   |  |  |  |
| 4-7  | SuctTmp 2   | MCST100        | Suction Temperature - Compressor 2   |  |  |  |
| 4-8  | SuctTmp 3   | MCST100        | Suction Temperature - Compressor 3   |  |  |  |
| 4-9  | DiscTmp 1   | MCST100        | Discharge Temperature - Compressor 1 |  |  |  |
| 4-10 | DiscTmp 2   | MCST100        | Discharge Temperature - Compressor 2 |  |  |  |
| 4-11 | DiscTmp 3   | MCST100        | Discharge Temperature - Compressor 3 |  |  |  |
| 4-12 | LiqTmp      | MCST100        | Liquid Temperature                   |  |  |  |
| 4-13 | Disable 1   | DIGITAL        | Turns Off Compressor 1               |  |  |  |
| 4-14 | Disable 2   | DIGITAL        | Turns Off Compressor 2               |  |  |  |
| 4-15 | Disable 3   | DIGITAL        | Turns Off Compressor 3               |  |  |  |
| 4-16 | Ambient     | MCST100        | Outdoor Air Temperature              |  |  |  |

### **Sensor Inputs**

| #   | Output Name | Туре         | Description                                |  |  |  |  |
|-----|-------------|--------------|--|--|--|--|--|
| 5-1 | Net R/S     | BMS RUN      | Building Management interface Run/Stop     |  |  |  |  |
| 5-2 | NetReset    | BMS CW RSET  | Building Management interface target reset |  |  |  |  |
| 5-3 | NetDmdLmt   | BMS Dmd FLA% | Building Management interface for Demand % |  |  |  |  |

### **Analog Outputs**

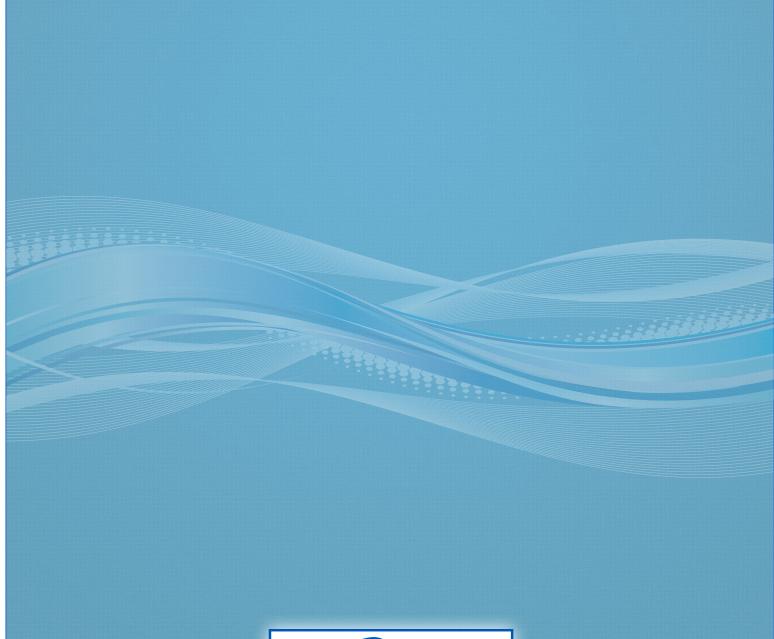
| #   | Output Name | Description                               |  |  |
|-----|-------------|---|--|--|
| M-1 | Exv%        | Electronic Expansion Valve Control Signal |  |  |
| M-2 | StgValve1%  | Compressor 1 Staging Valve                |  |  |
| M-3 | StgValve2%  | Compressor 2 Staging Valve                |  |  |
| M-4 | StgValve3%  | Compressor 3 Staging Valve                |  |  |
| 1-1 | Demand 1%   | Compressor 1 Speed Demand                 |  |  |
| 1-2 | SPARE1-2    | Analog input not used                     |  |  |
| 1-3 | SPARE1-3    | Analog input not used                     |  |  |
| 1-4 | SPARE1-4    | Analog input not used                     |  |  |
| 2-1 | Demand 2%   | Compressor 2 Speed Demand                 |  |  |
| 2-2 | SPARE2-2    | Analog input not used                     |  |  |
| 2-3 | SPARE2-3    | Analog input not used                     |  |  |
| 2-4 | SPARE2-4    | Analog input not used                     |  |  |
| 3-1 | Demand 3%   | Compressor 2 Speed Demand                 |  |  |
| 3-2 | SPARE2-2    | Analog input not used                     |  |  |
| 3-3 | SPARE2-3    | Analog input not used                     |  |  |
| 3-4 | SPARE2-4    | Analog input not used                     |  |  |

# **Turbocor TT Information**

Use fillable form below that you can email to: sales@mcscontrols.com

| Со  | Company:   | Phone:                |                  |                       |               |                    |                     |    |
|-----|--|-----------------------|------------------|-----------------------|---------------|--------------------|---------------------|----|
| Na  | lame:  | Title:Email:          |                  |                       |               |                    |                     |    |
| Mc  | lobile:  |                       | Jobsite:         |                       |               |                    |                     |    |
|     | Chiller Manufacturer   | Chiller Model Number  |                  | Chiller Serial Number |               | ımber              | Refrigerant<br>Type |    |
|     | Will existing panel enclosure be u   | sed? Y                | ′es N            | o, MCS will s         | supply new    | Industrial Cont    | trol Panel          |    |
| 1.  | How many Circuits? How I   | many Turborcors p     | er circuit?      |                       |               |                    |                     |    |
| 2.  | Turborcor Compressor Model(s) Comp   | o#1:                  | Comp#2:          |                       | Comp#3: _     | Co                 | mp#4:               |    |
| 3.  | What is the compressor's Full Load Am  | ps (FLA)? Comp#       | 1:(              | Comp #2:              | Comp          | #3:                | _ Comp # 4:         |    |
| 4.  | Does / Will unit have a refrigerant Level  If no, MCS will control on Suction Su   | perheat.              | Yes              | No                    |               |                    |                     |    |
|     | If yes, is the Level Sensor located on<br>Level Sensor Model:  | •                     |                  | ser<br>tput?          |               |                    |                     |    |
| 5.  |  |                       |                  | •                     |               |                    |                     |    |
|     | What model EXVS will you be using for: refrigerant level/superheat control? How many EXVS?  Does / Will you be using a staging valve for each compressor? Yes No (comes off the discharge of compressor BEFORE the check valve and goes back to suction side of compressor. Each compressor will have its own valve) |                       |                  |                       |               |                    |                     |    |
|     | If yes, what model valves? Comp #1:  |                       | -                |                       | -             | •                  | ,                   |    |
| 7.  | Does / Will you be using a (LBV) load ba<br>(comes off the discharge of compressor A<br>If yes, what model valve?  | AFTER the check va    | ılve)            | on the unit?          | Yes           | No                 |                     |    |
| 8.  | Will MCS control the Condenser?  | Yes No                | Col              | ndenser type?         |               |                    | _                   |    |
| 9.  | Is MCS controlling the condenser pump  | ? Yes                 | No               |                       |               |                    |                     |    |
|     | Will the Condenser Water Pump be w   | rired or will a Condo | enser Isolation  | Valve be used:        | ?             |                    |                     |    |
|     | If Air Cooled, Common Conden   | ser? Yes              | No               |                       |               |                    |                     |    |
|     | If yes, how many fans?   | If no, how man        | y fans per circu | t?                    | _ VFD on firs | t fan, per circuit | ? Yes               | No |
| 10. | ). Will MCS control the Evaporator?  | Yes No                | If yes, 1 or 2   | pumps?                | VFD's?        | Yes N              | 0                   |    |
| 11. | Will the unit be communicating to BMS What Protocol will be used to BMS?   |                       | No               |                       |               |                    |                     |    |

**COMMENTS** (is there any other information we should know?):





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